YOUR COMPLETE GUIDE TO THE LUCK THERMAL TRANSFER RIBBON RANGE



Quality starts with OUR film

YOUR COMPLETE GUIDE TO THE LUCRM TTR UK THERMAL TRANSFER RIBBON RANGE



Your Complete Guide to The TTR Range



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Your Complete Guide to The TTR Range



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Your Partner for TTR Supplies



GB

Zhuorim TTR UK stands for...

- Long years of experience in the printing market
- Innovation and a wide range of products with in-house development and technical support
- ISO and ISEGA certification

As one of the leading manufacturers of printing supplies in Europe, Zhuorim TTR UK is proud of its long experience in development and production. The Zhuorim brand is well established in the market and stands for reliability, quality, and innovation. Our partners include a great number of OEM's, dealers with private labelling or products in neutral packing, as well as packing/labelling companies and the industry in general.

D

Zhuorim TTR UK steht für...

- Langjährige Erfahrung im Druckermarkt
- 4 Innovation und ein breites Sortiment mit eigener Entwicklung und technischem Support
- ISO and ISEGA Zertifizierung

Als eines der größten Unternehmen für Druckerzubehör in Europa verfügt Zhuorim TTR UK über langjährige Produktions- und Entwicklungskompetenz. Unsere im Markt etablierte Marke Zhuorim bürgt für Zuverlässigkeit, Qualität und Innovation. Darauf vertrauen unsere Partner zu denen zahlreiche Drucker- OEM's, Händler mit Eigenmarken oder neutralen Verpackungen sowie Unternehmen der Verpackungs-, Etikettierungs- und der verarbeitenden Industrie zählen.

F

Zhuorim TTR UK représente...

- Longue expérience dans l'imprimerie
- Innovation et une large gamme de produits avec développement interne et appui technique
- Certification d'ISO et d'ISEGA

En tant que plus grande entreprise pour des accessoires imprimantes en Europe Zhuorim TTR UK est fière d'une longue compétence de développement et de production. La marque de Zhuorim est bien établie sur le marché et représente la fiabilité, la qualité et l'innovation. Nos associés incluent un grand nombre de FEO, revendeurs avec marque privée ou produits en emballage neutre, aussi bien que des fabricants d'emballage et d'étiquettes et l'industrie en général.

ES

Zhuorim TTR UK representa...

- Muchos años de experiencia en el mercado de imprenta
- Innovación y un amplio abanico de productos con desarrollo interno y apoyo técnico
- Certificación de ISO e ISEGA

Como mayor empresa para accesorios de impresoras en Europa Zhuorim TTR UK es orgullosa de su capacidad duradera de desarrollo y de producción. La marca Zhuorim está bien establecida en el mercado y representa fiabilidad, calidad e innovación. Nuestros socios incluyen un gran número de empresas OEM, vendedores con marcas propias o productos en embalaje neutral, así como fabricantes de embalaje, de etiquetas y la industria en general.



Products and Services



GB

Zhuorim Thermal Transfer Ribbons (TTR) are used in all the major barcode printers by OEMs and industrial partners all over the world. Together we work on optimised solutions of different applications. We manufacture ribbons in various coatings (wax, wax/resin and resin) predominantly in black but also in various colours. It is commonplace for us to work closely with our partners and by taking into consideration the printers, working specifications, application requirements (e.g. smudge and scratch resistance, or heat and solvent resistant labels) and the substrate involved (e.g. paper, synthetics, textiles, plastic ID-cards etc.) it is possible to develop bespoke products and achieve the best solution for a multitude of TTR applications like the successful development of ribbon grades that comply with food regulations. In addition, Zhuorim TTR UK also manufactures a range of MICR ribbons and fluorescent ribbons as well as nylon ribbons with up to 10 colours, fax ribbons, carbon paper and much more.

D

Zhuorim Thermo- Transfer Folien (TTF) werden von OEMs und unseren Industriepartnern in aller Welt eingesetzt. Gemeinsam mit ihnen erarbeiten wir optimale Lösungen für die verschiedensten TTF- Anwendungen. Wir produzieren Folien mit diversen Beschichtungen (Wachs, Wachs/Harz, Harz), hauptsächlich in schwarz aber auch in unterschiedlichen Farben. Mit den individuell auf Anwendungen und Gerät abgestimmten und entwickelten Produkten sind Drucke auf Papier, Kunststoff, Textilien und ID- Karten möglich. Unsere im Einsatz in allen gebräuchlichen Barcode- Druckern erprobten TTF- Bänder sind in wisch- und kratz- festen oder auch in hitze- oder lösungsmittelresistenten Qualitäten zu haben. Zu unserer Spezialität zählen auch für Lebensmittel zugelassene Rezepturen und nach Kundenwünschen maßgeschneiderte Rezepte. Darüber hinaus produzieren wir auch MICR- und fluoreszierende Bänder sowie Nylon- Farbbänder mit bis zu 10 Farben, Fax- und Korrekturbänder, Kohle- Papier und vieles mehr.

F

Les rubans transfert thermique (TT) de Zhuorim sont utilisés dans le monde entier, dans toutes les imprimantes de codes-barres les plus connues par des FEO et nos partenaires industrielles. Nous élaborons ensemble solutions optimisées pour des diverses applications de TT. Nous fabriquons des rubans aux couches diverses (cire, cire/résine et résine) principalement en noir, mais également dans des couleurs différentes. Avec nos produits développés et syntonisés selon vos besoins, il est possible d'imprimer sur papier, sur toute matière plastique, sur des textiles et sur des cartes d'identité. Nos rubans TT son résistants à l'abrasion et aux bavures ainsi qu'aux solvants et à la chaleur. Notre entreprise est spécialiste en développer des produits sur mesure et réaliser la meilleure solution pour une multitude d'applications de ruban TT ; par exemple, nous développons des qualités de ruban qui sont conformes aux règlementations de sécurité alimentaire. De plus, Zhuorim TTR UK fabrique également une gamme de rubans de RCEM et de rubans fluorescents ainsi que des rubans en nylon en jusqu'à 10 couleurs, des rubans de fax, du papier carbone et plus encore.

ES

Las cintas transferencia térmica (TTO) de Zhuorim son utilizadas por todo el mundo, para todas las impresoras de códigos de barras más conocidas, por empresas OEM y por nuestros socios comerciales. Elaboramos juntos soluciones optimizadas para diversas aplicaciones de TTO. Fabricamos cintas con capas distintas (cera, cera/resina y resina) principalmente en negro, pero también en colores diferentes. Con nuestros productos desarrollados según sus requisitos y especificaciones técnicas, es posible imprimir sobre papel, todos tipos de plástico, sobre tejidos y sobre DNI. Además, nuestras cintas son resistentes a raspones y manchas, así como a disolventes y al calor. Nuestra empresa se especializa en desarrollar productos diseñados a pedido de nuestras clientes y realizar la mejor solución para una multitud de aplicaciones de TTO; p. ej. desarrollamos clasificaciones de cinta que se adecuan a las normas de seguridad alimentaria. Es más, Zhuorim TTR UK fabrica una gama de cintas de RCTM y de cintas fluorescentes, así como las cintas de nailon de hasta 10 colores, cintas de fax, papel carbono y mucho más.



The History of the Factory in Turriff



From 1967 to 2022 and into A Global Future

The Scottish plant was established in Turriff, Aberdeenshire in 1967 from Caribonum Ltd. producing Film and Paper Carbon until late 1992 when the business was taken over as Pelikan Hardcopy Scotland Ltd. and has expanded to its current size of 15,000m² (165,000 sq. ft.) employing over 50 staff to meet the demand of the market.

In January 2018 the factory and the assets of Pelikan were bought by the privately owned Chinese Zhuoli Imaging Technology Co. Ltd. and is now trading as Zhuorim TTR UK. As part of the Zhuoli Group the future of the factory is secured.

The focus of the Scottish factory is in the manufacturing of Thermal Transfer film products. Regarded as a 'Centre of Excellence' all facets of the products which includes laboratory research & development, ink production, commercial coating, slitting and worldwide distribution are encompassed. The TTR products are produced in Scotland with the additional advantage of expanding the range with products of the Zhuoli Group produced in China.

Zhuoli Imaging Technologies Co. Ltd., based out of Jiaozuo City, P.R. China, is the world's only vertically integrated producer of both 4.5-micron PET film and thermal transfer ribbon, specialising in the manufacturing and export of a complete range of thermal transfer and hot stamping consumables. Products include thermal transfer ribbons, date coding hot stamping foil, pharmaceutical grade hot stamping foil, and hot ink rollers. Zhuoli has the largest solvent coating capacity in China and distributes products globally to 62 countries throughout the world.

ISO 9001, 14001, and 18001 certified Zhuoli Imaging Technologies Co. Ltd. operates with 16 solvent and hot melt coating lines and 40 slitters. With 820 employees, including 140 specialized quality and R&D technicians, they currently hold 24 patents and recently received the National Torch Program Award for key high-tech enterprises from China's Ministry of Science and Technology.

International Media Products (IMP) is the American subsidiary of Zhuorim. Established in Alpharetta, Georgia, U.S.A. in 2013, IMP has slitting, and distribution facilities located in the US. They have quickly become the fastest growing TTR supplier in North and South America. Adding to their list of achievements beyond outstanding local customer service, they have become a leader in offering a full line supplier of value alternatives to the Legacy TTR providers. IMP's goal is to be the next generation ribbon supplier of one-stop shopping, plug and play alternatives by offering its' resellers alternatives with a lower cost of ownership which mature markets are demanding today.

The Zhuoli Group adopted a long-term vision by focussing all R&D efforts on developing technologies to meet the challenges of the future, with new products and markets which are environmentally friendly and protect the planet. As part of our commitment to protect the environment Zhuorim TTR UK operates a regenerative thermal oxidiser. On a regular base we are inspected by SEPA, the Scottish Environmental Protection Agency, a government body to ensure that we are working according to EU laws and consistently meeting the targets set by the EU.



Your Zhuorim TTR UK Contacts

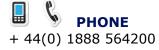


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Thermal Transfer Ribbon Range

Ref.	Wax	Print Type	Print Speed mm/s	Energy ISEGA		Main Substrates
T084	Standard	FH	200	low/med	ISEGR	Vellum, Semi-coated, Glossy, Shipping + Logistics
T160	Premium	FH	200	low/med		Vellum, Semi-coated, Glossy, Tags, Shipping + Logistics
T017	Blue	FH/NE	200	low/med		Vellum, Semi-coated, Glossy, Tags, Shipping + Logistics
T018	Red	FH/NE	200	low/med		Vellum, Semi-coated, Glossy, Tags, Shipping + Logistics
T019	Green	FH/NE	200	low/med		Vellum, Semi-coated, Glossy, Tags, Shipping + Logistics
T052	Premium	NE	300	low/med	ISEGR	Vellum, Semi-coated, Glossy, Flexible Packaging

Ref.	Wax Resin	Print Type	Print Speed mm/s	Energy	ISEGA	Main Substrates
T001	Universal	FH	200	medium	ISEGR	Coated + Uncoated Paper, Card, Tag, Foil, Shipping + Logistics
T260	Premium	FH	250	low/med	ISEGR	Coated + Uncoated Paper, Card, Tag, Foil, Shipping + Logistics
T037	Premium	NE	300	low/med	EEGR	Coated, Synthetic, PP, PE, PVC, PET
T074	4μ Premium	NE	1000	low/med	ISEGR	Coated, Synthetic, PP, PE, PVC, PET
T075	Premium	NE	600	low/med	EEGR	Coated, Synthetic, PP, PE, PVC, PET
T079	White	NE	250	low/med	ISEGR	Coated, Synthetic, PP, PE, PVC, PET
T080	Blue	NE	350	low/med	EEGR	Coated, Synthetic, PP, PE, PVC, PET
T081	Red	NE	350	low/med	ISEGR	Coated, Synthetic, PP, PE, PVC, PET
T082	Green	NE	350	low/med	ISEGR	Coated, Synthetic, PP, PE, PVC, PET
T004	Silver	NE	250	low/med		Coated, Synthetic, PP, PE, PVC, PET

Tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Important note: We can slit almost every size, tailored to your requirement. Please ask for details.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions.



Thermal Transfer Ribbon Range

Ref.	Resin	Print Type	Print Speed mm/s	Energy	ISEGA	Main Substrates	
T015	Economy	FH	100	med/hi		Coated, Synthetic, PP, PE, PVC, PET, Alu.	
T016	Standard	FH	100	med/hi	ISEGR	Coated, Synthetic, PP, PE, PVC, PET, Alu., BS5609, UL, CLP hazardous warning GHS labels	
T016R	Red	FH	100	med/hi	ISEGR	Coated, Synthetic, PP, PE, PVC, PET, Alu., BS5609, CLP hazardous warning GHS labels	
T016W	White	FH	100	med/hi	ISEGR	Coated, Synthetic, PP, PE, PVC, PET, Alu., BS5609, CLP hazardous warning GHS labels	
T016B	Blue	FH	100	med/hi	Coated, Synthetic, PP, PE, PVC, PET, BS5609, CLP hazardous warning GHS		
T016G	Green	FH	100	med/hi		Coated, Synthetic, PP, PE, PVC, PET, Alu., BS5609, CLP hazardous warning GHS labels	
T350	Premium	FH	250	med/hi		Coated, Synthetic, PP, PE, PVC, PET, Alu., UL, CLP hazardous warning GHS labels	
Ref.	Special Resin	Print Type	Print Speed mm/s	Energy	ISEGA	Main Substrates	
T050	Premium	FH/NE	300	medium		Coated, Synthetic, PP, PE, PVC, PET, Alu. labels	
T087	HT Premium	NE	250	med/hi		Coated, Synthetic, PP, PE, PVC, PET, Alu. labels High Temperature packaging	
T088	Automotive	FH	300	high		Coated, Synthetic, PP, PE, PVC, PET, Alu. labels	
T550	Wash Care	FH	250	med/hi	Textiles		
T560	Wash Care	FH	350	med/hi		Textiles	

Tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Important note: We can slit almost every size, tailored to your requirement. Please ask for details.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions.











T084 Standard Wax

T084 is an excellent standard wax quality offering optimum cost benefits. It covers most general purpose requirements expected from a wax ribbon for a solid performance on paper substrates. It provides clear, crisp barcodes – standard, rotated or 2-D on a variety of paper stocks.

General Item Data								
Film Thickness	:	4.5µm						
Print Speed	:	10" = 250mm/s						
Print Energy	:	Low - Medium						

Substrate Application Range									
Vellum	✓	Gloss Coated	✓						
Matt Coated	✓	Tag	✓						
Semi-Gloss	✓								

Characteristics Level											
Chemical Resistance	1	2	3	4	5	6	7	8	9	10	
Durability	1	2	3	4	5	6	7	8	9	10	
Substrate Versatility	1	2	3	4	5	6	7	8	9	10	
Print Energy	1	2	3	4	5	6	7	8	9	10	
Printing Speed		2	3	4	5	6	7	8	9	10	

 $I = Low \qquad I0 = High$

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions.

















TI60 Premium Wax

T160 is a solvent-free premium wax produces crisp, dark and durable images. designed for printing speed up to 12ips (300mm/s) at nominal energy settings with its extremely wide printing window. T160 can be used as a "plug and play" alternative to other industry leading premium/resin-enhanced wax formulations. It offers our best all-around performance when considering optical density, image durability, print quality and wide receiver material latitude.

General Item Data								
Film Thickness	:	4.5µm						
Print Speed	:	12" = 300mm/s						
Print Energy	:	Medium						

Subst	Substrate Application Range								
Vellum	✓	Tag Board	✓						
Semi-Gloss	✓	Gloss Coated	✓						
Matt Coated	✓	Synthetic	✓						
		-							

Characteristics Level											
Chemical Resistance	1	2	3	4	5	6	7	8	9	10	
Durability	1	2	3	4	5	6	7	8	9	10	
Substrate Versatility	I	2	3	4	5	6	7	8	9	10	
Print Energy	1	2	3	4	5	6	7	8	9	10	
Printing Speed		2	3	4	5	6	7	8	9	10	

I = Low I0 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5° C to 35° C in dry conditions









T017 Blue Premium Wax

T017 is a blue wax grade for flat head and near edge printers which is designed for using on coated, semi-coated and vellum paper label material. It provides an economic method of producing high quality bar codes.

Gene	General Item Data							
Film Thickness	:	4.5µm						
Print Speed	:	8" = 200mm/s						
Print Energy	:	Medium - High						
Pantone Colour	:	3005M						

Subst	Substrate Application Range									
Vellum	✓	Gloss Coated	√							
Semi-Gloss	✓	Tag Board	√							
Matt Coated	✓									

Characteristics Level											
Chemical Resistance	I	2	3	4	5	6	7	8	9	10	
Durability	1	2	3	4	5	6	7	8	9	10	
Substrate Versatility	1	2	3	4	5	6	7	8	9	10	
Print Energy	1	2	3	4	5	6	7	8	9	10	
Print Speed		2	3	4	5	6	7	8	9	10	

 $I = Low \qquad I0 = High$

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions









T018 Red Premium Wax

T018 is a red wax grade for flat head and near edge printers which is designed for using on coated, semi-coated and vellum paper label material. It provides an economic method of producing high quality bar codes.

General Item Data								
Film Thickness	:	4.5µm						
Print Speed	:	8" = 200mm/s						
Print Energy	:	Medium - High						
Pantone Colour	:	032M						

Subst	Substrate Application Range									
Vellum	✓	Gloss Coated	√							
Semi-Gloss	✓	Tag Board	√							
Matt Coated	✓	_								

Characteristics Level											
Chemical Resistance	1	2	3	4	5	6	7	8	9	10	
Durability	1	2	3	4	5	6	7	8	9	10	
Substrate Versatility	I	2	3	4	5	6	7	8	9	10	
Print Energy	1	2	3	4	5	6	7	8	9	10	
Print Speed		2	3	4	5	6	7	8	9	10	

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions









T019 Green Premium Wax

T019 is a green wax for flat head and near edge printers which is designed for using on coated, semi-coated and vellum paper label material. It provides an economic method of producing high quality bar codes.

General Item Data								
Film Thickness	:	4.5µm						
Print Speed	:	8" = 200mm/s						
Print Energy	:	Medium - High						
Pantone Colour	:	3395M						

Subst	Substrate Application Range									
Vellum	✓	Gloss Coated	✓							
Semi-Gloss	✓	Tag Board	✓							
Matt Coated	✓	_								

Characteristics Level											
Chemical Resistance	1	2	3	4	5	6	7	8	9	10	
Durability	1	2	3	4	5	6	7	8	9	10	
Substrate Versatility	1	2	3	4	5	6	7	8	9	10	
Print Energy	I	2	3	4	5	6	7	8	9	10	
Print Speed	1	2	3	4	5	6	7	8	9	10	

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions









T052 Premium Near Edge Wax

T052 is an excellent wax quality that covers all general-purpose requirements for near edge machines. It has been accredited for use within the food industry by ISEGA. It provides clear, crisp barcodes – standard, rotated or 2-D – and images on a variety of paper label stocks.

General Item Data								
Film Thickness	:	4.5µm						
Print Speed	:	16" = 406mm/s						
Print Energy	:	Low - Medium						

Subst	Substrate Application Range								
Vellum	✓	Gloss Coated	✓						
Semi-Gloss	✓	Tag Board	✓						
Matt Coated	✓	_							

Characteristics Level											
Chemical Resistance	1	2	3	4	5	6	7	8	9	10	
Durability	1	2	3	4	5	6	7	8	9	10	
Substrate Versatility	1	2	3	4	5	6	7	8	9	10	
Print Energy	I	2	3	4	5	6	7	8	9	10	
Printing Speed	1	2	3	4	5	6	7	8	9	10	

I = Low I0 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5° C to 35° C in dry conditions















T001 Standard Wax Resin

T001 is an access wax resin formulation designed for using on a variety of flat head printers. It has been accredited for use within the food industry to ISEGA. It is suitable for using on label face stocks ranging from paper to film. The resultant print shows great scratch and smudge resistance.

General Item Data					
Film Thickness : 4.5µm					
Print Speed	:	10" = 250mm/s			
Print Energy	:	Medium			

Subst	Substrate Application Range					
Semi-Gloss	✓	PE	✓			
Matt Coated	✓	PET	✓			
Gloss Coated	✓	PP	✓			
Tag Board	✓	PVC	✓			

Characteristics Level										
Chemical Resistance	I	2	3	4	5	6	7	8	9	10
Durability	-	2	3	4	5	6	7	8	9	10
Substrate Versatility	I	2	3	4	5	6	7	8	9	10
Print Energy	-	2	3	4	5	6	7	8	9	10
Print Speed		2	3	4	5	6	7	8	9	10

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5° C to 35° C in dry conditions

















T260 Premium Wax Resin

T260 is a UL-recognized premium wax/resin ribbon and delivers superior image durability on a wide variety of labels, tags and films. Along with increased abrasion and heat resistance, this ribbon also provides excellent print darkness and high-definition characters and images. T260 prints up to 12ips (300mm/s) with lower darkness. It offers "plug & play" compatibility with industry leading ink and re-defines the price/performance equation in the industry.

General Item Data					
Film Thickness : 4.5µm					
Print Speed	:	12" = 300mm/s			
Print Energy	:	Low - Medium			

Subst	Substrate Application Range					
Semi-Gloss	✓	PE	✓			
Matt Coated	✓	PET	✓			
Gloss Coated	✓	PP	✓			
Tag Board	✓	PVC	✓			
Synthetic	✓					

Characteristics Level										
Chemical Resistance	I	2	3	4	5	6	7	8	9	10
Durability	I	2	3	4	5	6	7	8	9	10
Substrate Versatility	1	2	3	4	5	6	7	8	9	10
Print Energy	1	2	3	4	5	6	7	8	9	10
Print Speed		2	3	4	5	6	7	8	9	10

 $I = Low \qquad I0 = High$

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions

















T037 Premium NE Wax Resin

T037 wax resin designed for using on near edge barcode printers. It shows great print quality on a wide range of paper label stocks. The print is resistant to chemicals such as anti-freeze and methanol and gives medium scratch and smudge resistance.

General Item Data					
Film Thickness	:	4.5µm			
Print Speed	:	16" = 406mm/s			
Print Energy	:	Medium			

Substrate Application Range						
Vellum	✓	Synthetic	✓			
Semi-Gloss	✓	Tag Board	✓			
Matt Coated	✓	Gloss Coated	✓			

Characteristics Level										
Chemical Resistance	I	2	3	4	5	6	7	8	9	10
Durability	1	2	3	4	5	6	7	8	9	10
Substrate Versatility	I	2	3	4	5	6	7	8	9	10
Print Energy	1	2	3	4	5	6	7	8	9	10
Print Speed	1	2	3	4	5	6	7	8	9	10

I = Low | 10 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions











T074 Premium NE Wax Resin

T074 is a Premium wax resin on thinner $4\mu m$ film designed for using on both TTO and near edge barcode printers. It shows superior print quality on a wide range of label stocks. The print has a recognizable resistance to chemicals, as well as an excellent scratch and smudge resistance. The coating is also formulated to work in trans-missive mode.

General Item Data					
Film Thickness : 4.0µm					
Print Speed	:	40" = 1000mm/s			
Print Energy	:	Low			

Substra	te A
Vellum	✓
Semi-Gloss	✓
Matt Coated	✓
Gloss Coated	✓

ation Kange				
PE	✓			
PET	✓			
PP	✓			
PVC	✓			

Characteristics Level										
Chemical Resistance	I	2	3	4	5	6	7	8	9	10
Resistance	I	2	3	4	5	6	7	8	9	10
Substrate Versatility		2	3	4	5	6	7	8	9	10
Print Energy	I	2	3	4	5	6	7	8	9	10
Print Speed		2	3	4	5	6	7	8	9	10

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions









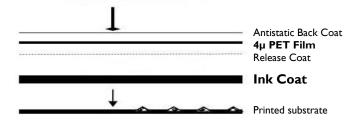




The NEW T074 Near Edge Wax Resin on 4µm Film

With the new development of T074 on a 4 μ m PET film we responded to the needs of our partners to achieve higher economic prints. As a result, a 4 μ m carrier film allows longer linear meters ribbon to less the ribbon changing downtime through longer production cycles.

All that and more at high speeds for the most price/performance prints possible. A ribbon you can rely on for the future of inline and packaging printing and the benefit for you: great overall cost savings!



Against a standard Near Edge Wax Resin ribbon on 4.5µm film...

Blackness me	d-high	1 2	3	4	5	6	7	8	9	10
the blackness has improved by 10%										
Print Energy	low	1 2	3	4	5	6	7	8	9	10
the print Ener	gy can be r	educed	d up	to 20)% =	long	ger p	rint	head	life
Print Speed	high	1 2	3	4	5	6	7	8	9	10
the print Speed	d can be in	creased	up 1	to 30)%, n	nax.	40"/s	= [000n	nm/s
Resistance me	ed-high	1 2	3	4	5	6	7	8	9	10
the heat, the ch	emical and	the scr	atch	resi	stano	ces a	re ur	ncom	nproi	nised
Ribbon length	high	2	3	4	5	6	7	8	9	10
the ribbon length can be extended to 1000m or more										

...the outside diameter of a 1000 m ribbon is <100 mm

Samples are available in 55mm x 200m or 110mm x 50m

The tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. As all results are depending on the combination of ribbons and substrates used, customers are requested to assess the suitability of these products for their own use.



T075 Premium NE Wax Resin

T075 is a sister of T074 formula on standard base film designed for using on both TTO and near edge barcode printers. This wax resin grade shows excellent print quality on a wide range of label stocks and has been developed to offer superior print definition, particularly with barcode applications. The print has a moderate degree of resistance to chemicals, as well as an excellent scratch and smudge resistance.

General Item Data							
Film Thickness	:	4.5µm					
Print Speed	:	24" = 600mm/s					
Print Energy	:	Low					

Substra	te A
Vellum	✓
Semi-Gloss	✓
Matt Coated	✓
Gloss Coated	✓

pplic	pplication Range									
	Tag Board	✓								
	PE	✓								
	PET	✓								
	PP	✓								
	PVC	✓								

Characteristics Level										
Chemical Resistance	1	2	3	4	5	6	7	8	9	10
Durability	1	2	3	4	5	6	7	8	9	10
Substrate Versatility	I	2	3	4	5	6	7	8	9	10
Print Energy	1	2	3	4	5	6	7	8	9	10
Print Speed		2	3	4	5	6	7	8	9	10

I = Low I0 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions











T079 White Premium NE Wax Resin

T079 is a premium white wax resin designed for using on both TTO and near edge barcode printers. This wax resin grade shows superior print quality on a wide range of label stocks. The print has a moderate degree of resistance to chemicals, as well as an excellent scratch and smudge resistance. The coating is specially formulated to work in transmissive mode.

Genera	General Item Data								
Film Thickness	:	4.5µm							
Print Speed	:	10" =250mm/s							
Print Energy	:	Low - Medium							
Pantone Colour	:	n/a							

Subst	rate Applic	ation Range	
Vellum	✓	Tag Board	✓
Uncoated	✓	PE	✓
Semi-Gloss	✓	PET	✓
Matt Coated	✓	PP	✓
Gloss Coated	✓	PVC	✓

Cł	Characteristics Level										
Chemical Resistance	1	2	3	4	5	6	7	8	9	10	
Durability	I	2	3	4	5	6	7	8	9	10	
Substrate Versatility	1	2	3	4	5	6	7	8	9	10	
Print Energy	1	2	3	4	5	6	7	8	9	10	
Print Speed	I	2	3	4	5	6	7	8	9	10	

 $I = Low \qquad I0 = High$

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions











T080 Blue Premium NE Wax Resin

T080 is a premium white wax resin designed for using on both TTO and near edge barcode printers. This wax resin grade shows superior print quality on a wide range of label stocks. The print has a moderate degree of resistance to chemicals, as well as an excellent scratch and smudge resistance. The coating is specially formulated to work in transmissive mode.

General Item Data								
Film Thickness	:	4.5µm						
Print Speed	:	I 4" =350mm/s						
Print Energy	:	Low - Medium						
Pantone Colour	:	3005M						

Subst	rate Appli	cation Range	
Vellum	✓	Tag Board	✓
Uncoated	✓	PE	✓
Semi-Gloss	✓	PET	✓
Matt Coated	✓	PP	✓
Gloss Coated	✓	PVC	✓

Characteristics Level										
Chemical Resistance	I	2	3	4	5	6	7	8	9	10
Durability	1	2	3	4	5	6	7	8	9	10
Substrate Versatility	1	2	3	4	5	6	7	8	9	10
Print Energy	I	2	3	4	5	6	7	8	9	10
Print Speed	1	2	3	4	5	6	7	8	9	10

I = Low I0 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions















T081 Red Premium NE Wax Resin

T081 is a premium white wax resin designed for using on both TTO and near edge barcode printers. This wax resin grade shows superior print quality on a wide range of label stocks. The print has a moderate degree of resistance to chemicals, as well as an excellent scratch and smudge resistance. The coating is specially formulated to work in transmissive mode.

General Item Data					
Film Thickness	:	4.5µm			
Print Speed	:	14" =350mm/s			
Print Energy	:	Low - Medium			
Pantone Colour	:	032M			

Substra	ite A
Vellum	✓
Uncoated	✓
Semi-Gloss	✓
Matt Coated	✓
Gloss Coated	✓

Application Range								
	Tag Board							
	PE	✓						
	PET	✓						
	PP	✓						
	PVC	✓						

Characteristics Level										
Chemical Resistance	-	2	3	4	5	6	7	8	9	10
Durability	I	2	3	4	5	6	7	8	9	10
Substrate Versatility	1	2	3	4	5	6	7	8	9	10
Print Energy	1	2	3	4	5	6	7	8	9	10
Print Speed	1	2	3	4	5	6	7	8	9	10

I = Low I0 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5° C to 35° C in dry conditions











T082 Green Premium NE Wax Resin

T082 is a premium white wax resin designed for using on both TTO and near edge barcode printers. This wax resin grade shows superior print quality on a wide range of label stocks. The print has a moderate degree of resistance to chemicals, as well as an excellent scratch and smudge resistance. The coating is specially formulated to work in transmissive mode.

General Item Data					
Film Thickness	:	4.5µm			
Print Speed	:	14" =350mm/s			
Print Energy	:	Low - Medium			
Pantone Colour	:	3395M			

Substrate Application Range						
Vellum	✓	Tag Board	✓			
Uncoated	✓	PE	✓			
Semi Gloss	✓	PET	✓			
Matt Coated	✓	PP	√			
Gloss Coated	✓	PVC	✓			

Characteristics Level										
Chemical Resistance	I	2	3	4	5	6	7	8	9	10
Durability	1	2	3	4	5	6	7	8	9	10
Substrate Versatility		2	3	4	5	6	7	8	9	10
Print Energy	I	2	3	4	5	6	7	8	9	10
Print Speed		2	3	4	5	6	7	8	9	10

I = Low I0 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions













T004 Silver Premium NE Wax Resin

T004 is a premium white wax resin designed for using on both TTO and near edge barcode printers. This wax resin grade shows superior print quality on a wide range of label stocks. The print has a moderate degree of resistance to chemicals, as well as an excellent scratch and smudge resistance. The coating is specially formulated to work in transmissive mode.

General Item Data						
Film Thickness	:	4.0μm				
Print Speed	:	10" =250mm/s				
Print Energy	:	Low - Medium				
Colour	:	Metallic Silver				

Subst	Substrate Application Range						
Vellum	✓	Tag Board	✓				
Uncoated	✓	PE	✓				
Semi Gloss	✓	PET	✓				
Matt Coated	✓	PP	✓				
Gloss Coated	✓	PVC	✓				

Characteristics Level										
Chemical Resistance	1	2	3	4	5	6	7	8	9	10
Durability	I	2	3	4	5	6	7	8	9	10
Substrate Versatility	I	2	3	4	5	6	7	8	9	10
Print Energy	1	2	3	4	5	6	7	8	9	10
Print Speed	-	2	3	4	5	6	7	8	9	10

I = Low I0 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions









T015 Economy Resin

T015 is a valued resin for general purpose application, provides high density prints from flat head printers show excellent scratch and smudge resistance and various chemicals resistance BUT with significant saving.

General Item Data					
Film Thickness	:	4.5µm			
Print Speed	:	4" = 100mm/s			
Print Energy	:	Medium - High			

Substrate Application Range						
PE	✓	PET	✓			
PP	✓	PVC	✓			
Synthetic	✓					

Characteristics Level										
Chemical Resistance	1	2	3	4	5	6	7	8	9	10
Durability	1	2	3	4	5	6	7	8	9	10
Substrate Versatility	I	2	3	4	5	6	7	8	9	10
Print Energy	I	2	3	4	5	6	7	8	9	10
Print Speed		2	3	4	5	6	7	8	9	10

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions









T016 Standard Resin

T016 is a high-quality resin for using in a wide range of industries. The high density prints from flat head printers show excellent scratch and smudge resistance. It also has excellent resistance to various chemicals such as IPA, industrial alcohols, hydraulic oil, anti-freeze, etc. The back coat has a very low friction co-efficient and contains an anti-static additive to prolong the life of the print head. T016 is ISEGA + BS5609 certified, suitable for CLP hazard warning labelling and with more than 500 labels UL listed.

General Item Data								
Film Thickness : 4.5µm								
Print Speed	:	4" = 100mm/s						
Print Energy								

Substrate Application Range								
PE	✓	PET	✓					
PP	✓	PVC	✓					
Synthetic	✓							

Characteristics Level										
Chemical Resistance	I	2	3	4	5	6	7	8	9	10
Durability		2	3	4	5	6	7	8	9	10
Substrate Versatility	1	2	3	4	5	6	7	8	9	10
Print Energy		2	3	4	5	6	7	8	9	10
Print Speed	1	2	3	4	5	6	7	8	9	10

Revision D

I = Low 10 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions



















T050 Premium Resin

T050 is a premium resin quality flexiblily works on both flat head and near edge printers. It is designed primarily for using on synthetic material and even wash care fabrics such as nylon, satin and polyester labels. The product can also be used for filmic substrates, such as polyimide and polyester. It shows high heat and hot steam resistance paired with good chemical resistance properties.

General Item Data								
Film Thickness : 4.5µm								
Print Speed	:	6" = 150mm/s						
Print Energy	:	M edium						

Substi	Substrate Application Range							
Polycarbonate	✓	Synthetic						
Nylon	✓	PE	√					
Polyester	✓	PP	√					
Acetate	✓	PET	√					
Polyimide	✓							

Characteristics Level										
Chemical Resistance	1	2	3	4	5	6	7	8	9	10
Durability	1	2	3	4	5	6	7	8	9	10
Substrate Versatility		2	3	4	5	6	7	8	9	10
Print Energy		2	3	4	5	6	7	8	9	10
Print Speed	I	2	3	4	5	6	7	8	9	10

I = Low I0 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5° C to 35° C in dry conditions









T350 Premium Resin

T350 premium resin is a flat-head ink formula on a altra thin base film which expands the boundaries of traditional resin formulations, in terms of print speed and substrates sensitivity. T350 is capable of high-speed printing, up to 10ips(250mm/s), allowing significant improvements to labeling productivity and the use in high-speed print/apply applications. The low energy characteristic of this ribbon allows lower darkness levels therefore extending the life of printhead, ideally suited for the rapidly growing desktop printing market.

The enhanced image sensitivity provides outstanding print quality onto a wider variety of materials, covering from paper to film, make easier supplies management and save frequently ribbon changing at production site.

General Item Data							
Film Thickness : 4.5µm							
Print Speed	:	10" = 250mm/s					
Print Energy	:	Medium					

Substrate Application Range							
Paper	✓	Synthetic	✓				
Polycarbonate	✓	PE	✓				
Polyester	✓	PP	✓				
Acetate	✓	PET	✓				
Polyimide	✓						

Characteristics Level										
Chemical Resistance		2	3	4	5	6	7	8	9	10
Durability		2	3	4	5	6	7	8	9	10
Substrate Versatility		2	3	4	5	6	7	8	9	10
Print Energy	1	2	3	4	5	6	7	8	9	10
Print Speed	I	2	3	4	5	6	7	8	9	10

I = Low | 10 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5° C to 35° C in dry conditions











T016R Red Premium Resin

T016R lightfast red resin is for using in a wide range of industries and ISEGA certified in the food industry and BS5609 certified, suitable for CLP hazard warning labelling. The high density prints from flat head printers show excellent scratch and smudge resistance. It also has excellent resistance to various chemicals such as IPA, industrial alcohols, hydraulic oil, anti-freeze, etc.

General Item Data							
Film Thickness : 4.5µm							
Print Speed	:	4" = 100mm/s					
Print Energy	:	Medium - High					
Pantone Colour	:	185C					

Substrate Application Range								
PE	✓	PET	✓					
PP	✓	PVC	✓					

Characteristics Level											
Chemical Resistance	1	2	3	4	5	6	7	8	9	10	
Durability	I	2	3	4	5	6	7	8	9	10	
Substrate Versatility	I	2	3	4	5	6	7	8	9	10	
Print Energy	1	2	3	4	5	6	7	8	9	10	
Print Speed	1	2	3	4	5	6	7	8	9	10	

 $I = Low \qquad I0 = High$

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions















T016W White Premium Resin

T016W lightfast red resin is for using in a wide range of industries and ISEGA certified in the food industry and BS5609 certified, suitable for CLP hazard warning labelling. The high density prints from flat head printers show excellent scratch and smudge resistance. It also has excellent resistance to various chemicals such as IPA, industrial alcohols, hydraulic oil, anti-freeze, etc.

Gener	General Item Data							
Film Thickness	:	4.5µm						
Print Speed	:	4" = 100mm/s						
Print Energy	:	Medium - High						
Pantone Colour	:	n/a						

Substrate Application Range									
PE	✓		PET	✓					
PP	✓		PVC	✓					

Characteristics Level											
Chemical Resistance	1	2	3	4	5	6	7	8	9	10	
Durability	I	2	3	4	5	6	7	8	9	10	
Substrate Versatility	I	2	3	4	5	6	7	8	9	10	
Print Energy	1	2	3	4	5	6	7	8	9	10	
Print Speed	1	2	3	4	5	6	7	8	9	10	

 $I = Low \qquad I0 = High$

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions











T016B Blue Premium Resin

T016B lightfast red resin is for using in a wide range of industries and ISEGA certified in the food industry and BS5609 certified, suitable for CLP hazard warning labelling. The high density prints from flat head printers show excellent scratch and smudge resistance. It also has excellent resistance to various chemicals such as IPA, industrial alcohols, hydraulic oil, anti-freeze, etc.

General Item Data								
Film Thickness	:	4.5µm						
Print Speed	:	4" = 100mm/s						
Print Energy	:	Medium - High						
Pantone Colour	:	300C						

Substrate Application Range									
PE	✓	PET	✓						
PP	✓	PVC	✓						

Characteristics Level										
Chemical Resistance	1	2	3	4	5	6	7	8	9	10
Durability	1	2	3	4	5	6	7	8	9	10
Substrate Versatility	1	2	3	4	5	6	7	8	9	10
Print Energy	1	2	3	4	5	6	7	8	9	10
Print Speed	1	2	3	4	5	6	7	8	9	10

I = Low I0 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions









T016G Green Preium Resin

T016W lightfast red resin is for using in a wide range of industries and ISEGA certified in the food industry and BS5609 certified, suitable for CLP hazard warning labelling. The high density prints from flat head printers show excellent scratch and smudge resistance. It also has excellent resistance to various chemicals such as IPA, industrial alcohols, hydraulic oil, anti-freeze, etc.

General Item Data								
Film Thickness	:	4.5µm						
Print Speed	:	4" = 100mm/s						
Print Energy	:	Medium - High						
Pantone Colour	:	3395M						

Substrate Application Range									
PE	✓	PET	✓						
PP	✓	PVC	✓						

Characteristics Level										
Chemical Resistance	1	2	3	4	5	6	7	8	9	10
Durability	I	2	3	4	5	6	7	8	9	10
Substrate Versatility	1	2	3	4	5	6	7	8	9	10
Print Energy		2	3	4	5	6	7	8	9	10
Print Speed	1	2	3	4	5	6	7	8	9	10

I = Low | 10 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions









T087 HT Premium Resin

T087 is an ultra-grade resin is for TTO and near edge barcode printers, particularly designed with a high heat resistance in mind. The high-density prints show excellent scratch and smudge resistance together with a moderate resistance to various chemicals.

General Item Data							
Film Thickness	:	4.5µm					
Print Speed	:	10" = 250mm/s					
Print Energy	:	Medium - High					

Substrate Application Range								
PE	✓	PET	✓					
PP	✓	PVC	✓					
		Metallised Foil	✓					

Characteristics Level										
Chemical Resistance	I	2	3	4	5	6	7	8	9	10
Durability	1	2	3	4	5	6	7	8	9	10
Substrate Versatility		2	3	4	5	6	7	8	9	10
Print Energy	1	2	3	4	5	6	7	8	9	10
Print Speed	1	2	3	4	5	6	7	8	9	10

Revision C

10 = High I = Low

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions

This quality follows









Chemical Resistance - Automotive Resins

These tests are performed using a Datamax M4208 Flat Head printer on a white semi-gloss PP substrate with standard of Zhuorim test methods. Similar results were obtained with the same printer on a PE and on a PVC substrate by optimised settings for each substrate.

Ribbon Quality	T050	T016	T088	T086
Organic Liquids	Print Er	nergy 30 - Prin	t S peed 50.8	mm/s
Toluene, C ₆ H ₅ CH ₃	0	0	0	2
Methyl Ethyl Ketone (MEK), C₄H ₈ O	0	0	0	0
Methanol, CH ₃ OH	0	7	9	9
denaturalised Ethanol (IMS), C ₂ H ₅ OH	0	10	8	9
ISO Propyl Alcohol (IPA), C₃H7OH	0	10	9	10
Naphthalene, C₁₀H ₈ O	0	0	9	9
Dichloromethane, CH ₂ Cl ₂	0	0	0	0
Ethyl Acetate, C₄H ₈ O ₂	0	0	0	0
Inorganic Liquids				
Sodium Hydroxide, NaOH, 40% Solution	10	10	10	10
Tap Water, 5.13 GD Hardness, pH 6.5-9.5	10	10	10	10
Automotive Liquids				
Petrol, unleaded ROZ 95	4	0	2	9
Diesel (EN 590)	10	10	10	10
Petroleum Ether (120°C)	10	10	10	10
Brake Fluid DOT 4	0	0	9	9
Hydraulic Oil (ISO 6743-4 Mineral Oil)	10	10	10	10
Engine Oil, Mineral 10W40	10	10	10	10
Power Steering Fluid, Hydraulic ISO 32	10	10	10	10
Transmission Fluid ATF	10	10	10	10
Engine Coolant, ASTM D3306, pink	10	10	10	10
Windscreen Wash, blue with Ethylene Glycol	10	10	10	10
Food Liquids				
animal Lard Oil	10	10	10	10
organic Rapeseed Oil	10	10	10	10
Total Score	124	147	166	177
Overall Resistance Rating	56/100	67/100	75/100	80/100

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use. Material safety datasheets or certificates are available on request. The quality follows













T016 is ISEGA + BS5609 certified and with >500 labels UL listed



T088 Automotive Resin

T088 resin is a further development for film materials incl. PE, PP, PET, PVC, and even metalized PET. The high-density print shows excellent scratch and smudge resistance. It also has strongest resistance to a wide variety of chemicals such as IPA, industrial alcohols, screen wash and other automotive liquids.

General Item Data							
Film Thickness	:	4.5µm					
Print Speed	:	6" = 150mm/s					
Print Energy	:	High					

Substrate Application Range							
PE	✓	PVC ✓					
PP	✓	PET ✓					
		Metallised PET ✓					

Characteristics Level										
Chemical Resistance	1	2	3	4	5	6	7	8	9	10
Durability	1	2	3	4	5	6	7	8	9	10
Substrate Versatility	I	2	3	4	5	6	7	8	9	10
Print Energy	I	2	3	4	5	6	7	8	9	10
Print Speed		2	3	4	5	6	7	8	9	10

Revision C

I = Low I0 = High

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Storage Conditions

Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions

A material safety datasheet or certificate is available on request. The quality follows









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T550 Textile Resin

T550 textile resin is a washable textile resin formula compatible with wider range of care label, offers excellent print quality and superior resistance to washing, ironing and dry-cleaning applications. Highly resistant to heat, water, and industrial solvents. T550 is compatible with variety of materials including Nylon, Acetate, Polyester, Rayon, and other synthetic fibres.

General Item Data							
Film Thickness	Film Thickness : 4.5µm						
Print Speed	:	6" = 150mm/s					
Print Energy	:	Medium					

Substrate Application Range							
Polycarbonate	✓	PE	✓				
Nylon	✓	PP	✓				
Polyester	✓	PET	✓				

Characteristics Level										
Chemical Resistance	1	2	3	4	5	6	7	8	9	10
Durability	I	2	3	4	5	6	7	8	9	10
Substrate Versatility	1	2	3	4	5	6	7	8	9	10
Print Energy	I	2	3	4	5	6	7	8	9	10
Print Speed		2	3	4	5	6	7	8	9	10

I = Low I0 = High

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T560 Textile Resin

T560 textile resin ribbon is an ultra-durable resin for textile wash care label printing. It offers excellent print quality and superior resistance to sand washing, stone washing, ironing, and drycleaning applications. Highly resistant to heat, water, and industrial detergents.

T560 textile resin ribbon is compatible with a wide variety of materials including Nylon, Satin, Polyester, Rayon, and other synthetic fibres.

General Item Data							
Film Thickness	:	4.5µm					
Print Speed	:	6" = 150mm/s					
Print Energy	:	Medium					

Subst	Substrate Application Range							
Polycarbonate	✓	PE	✓					
Nylon	✓	PP	✓					
Polyester	✓	PET	✓					
Satin	✓							

Characteristics Level										
Chemical Resistance		2	3	4	5	6	7	8	9	10
Durability	1	2	3	4	5	6	7	8	9	10
Substrate Versatility	-	2	3	4	5	6	7	8	9	10
Print Energy	1	2	3	4	5	6	7	8	9	10
Print Speed		2	3	4	5	6	7	8	9	10

I = Low I0 = High

These tests are performed using standard Zhuorim test methods and the features mentioned should be used as guidelines and not taken as a guarantee. Customers are requested to assess the suitability of these products for their own use.

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Product shelf life has been proven through age testing up to 24 months under the following conditions: Out of direct sunlight, storage between temperatures of 5°C to 35°C in dry conditions









No Image



Possible Reason and Corrective Action

- No ribbon
- Print temperature too low
- Ribbon facing wrong way round
- Ribbon and Media are incompatible
- → insert ribbon
- → increase print energy
- → insert right facing ribbon
- → please contact us for further advice

Image Not Dark Enough



Possible Reason and Corrective Action

- Print speed too high
- Print temperature too low
- Print head pressure too highPrint head pressure too low
- Ribbon and Media are incompatible
- → reduce print speed
- → increase print energy
- → reduce pressure
- → increase pressure
- → please contact us for further advice

Image Too Dark Or Smudging / Smearing



Possible Reason and Corrective Action

- Print speed too low
- Print temperature too highPrint head pressure too high
- Ribbon and Media are incompatible
- increase print speed
- → reduce print energy
- → reduce pressure
- → please contact us for further advice

Ghosting



Possible Reason and Corrective Action

- Print temperature too high
- Print speed too high
- Print head pressure too high
- ♣ Ribbon is faster than the glossy media → rewind tension and adjust ratio to 1:1
- → reduce print energy
- → reduce print speed
- → reduce pressure
- ♣ Ribbon and media are incompatible → please contact us for further advice



Streaks Through the Print



Possible Reason and Corrective Action

- Wrinkled ribbon
- Ribbon size incorrect
- Ribbon misalignment on shaft
- Ribbon feed incorrect
- Print head misalignment
- Print head pressure uneven
- Print head pressure too high
- Print temperature too high
- Wrong rewind tension
- Residue on print head

- straighten ribbon
- → choose ribbon about +5 mm each side
- → re-align ribbon
- re-feed ribbon correctly
- → re-align print head
- → re-align print head
- → reduce pressure
- → reduce print energy
- → adjust rewind tension
- → clean print head carefully with IPA solution

Poor Edge Definition



Possible Reason and Corrective Action

- Print speed too high
- Ribbon and Media are incompatible
- reduce print speed
- contact us for further advice

Leading Or Trailing Ends



Possible Reason and Corrective Action

- Ratio slew rate to print rate too high -> reduce slew rate and/or print rate
- Print temperature too low
- increase print energy

Repetitive Dots and Blind Spots



Possible Reason and Corrective Action

- Print head dirty
- Print head pressure too high
- Dust or residue on media
- Platen roller dirty
- Print head elements burned out
- → clean print head carefully with IPA solution
- → reduce pressure
- clean media with a lint-free cloth
- → clean roller
- → replace print head



Variable Dots and Blind Spots



Possible Reason and Corrective Action

- High dust on media roll
- Ribbon wrinkling
- Media feeding uneven
- Ribbon and Media are incompatible
- clean media with a lint-free cloth
- → straighten / align ribbon feed
- → straighten / align media feed
- → please contact us for further advice

Vertical lines



Possible Reason and Corrective Action

- Residue on print head
- Print head elements defective
- clean print head carefully with IPA solution
- → replace print head

Snapping Ribbon



Possible Reason and Corrective Action

- Printer in direct thermal mode
- Ribbon damaged
- Ribbon misalignment on shaft
- Ribbon feed incorrect
- Ribbon feed obstructed
- Winding tension too high
- Wrong rewind tension
- Print on one side of the ribbon
- Print head misalignment
- Print head pressure uneven
- Print head pressure too high
- Residue on print head
- Dry or high static environment
- ♣ Incompatible media topcoat

- → change to thermal transfer mode
- → forward to undamaged ribbon
- → re-align ribbon
- re-feed ribbon correctly
- → clear ribbon path from obstruction+
- → reduce tension
- → adjust rewind tension
- → choose ribbon size to suit media width
- → re-align print head
- → re-align print head
- → reduce pressure
- → clean print head carefully with IPA solution
- → increase humidity with damp lint- free cloth
- → please contact us for further advice



Other Common Problems

Ribbon Out Sensor Does Not Stop the Printer

Possible Reason and Corrective Action

Sensor dirty

→ clean with compressed air or IPA solution

Printer Does Not Calibrate Die Cut Media

Possible Reason and Corrective Action

- Printer set for continuous mode
- Sensor out of alignment
- media shorter than printer range
- set printer to die cast mode
- → re-align sensor
- → try double format or use larger media

General Recommendations

Choosing The Ribbon Size

The ribbon should be slightly wider than the media, choose about + 5mm wider on each side to avoid direct contact between the edge of the ribbon and the heating elements of the print head which could burn and weaken the used ribbon leading to uneven winding and / or snapping.

Cleaning Routine

Frequent and thoroughly cleaning of the printer is necessary to protect the print head. It is recommended by the printer manufacturer to clean the print head gently with IPA cleaning solution on a lint- free cloth.

If printing high volumes of continuous media, make sure a consistent cleaning routine is in place to ensure a smooth printing process in the long term.

Inspections And Maintenance

Frequent and thoroughly inspection also contributes to an uninterrupted printing process. Turning the attention to residue build ups on the print head and heating elements as well as the ribbon path and shafts pays off quickly when kept as clean as possible.

The residue can cause

- friction leading to snapping ribbons or
- ♣ electrostatic discharging which could damage the print head by creating
- pinhole(s) in the protective coating which may then lead to
- one or more elements burning out.

Support and Further Advice

For any further questions or advise please contact Samuel Ban at the Technical Support or a member of our Customer Service Team – always here for you and happy to help!

Although the utmost care has been taken to avoid typing errors, we cannot guarantee that the brochure is free from errors. Always assess the suitability of the products for the intended use. Please accept our apologies for any inconvenience.